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# Definition

- QC systems monitor the analytical process; detect and minimize errors during the analysis and prevent reporting of erroneous test results.
- -It uses statistical analysis of test system data
- Requires following published rules
  - Westgard Rules

# Consequences

- Potential consequences include:-
  - patient misdiagnosis
  - delays in treatment
  - increased costs
- Even a small calibration bias can effect treatment rates:
  - 1% +ve bias in cholesterol result
    - $\rightarrow$  5% increase in patients exceeding the treatment cut-off
  - 3% +ve bias
    - $\rightarrow$  15% increase in patient treatment.

### What is a Control?

- material that contains the substance being analyzed
  - include with patient samples when performing a test
- used to validate reliability of the test system
  - run after calibrating the instrument
  - run periodically during testing

# Types of QC

- Internal
- Daily
- Establishment of reference ranges
- Validation of a new reagent lot and/or shipment
- Following instrument repair

- External
- Proficiency testing
  - Determination of laboratory testing performance by means of intralaboratory comparisons
  - CAP, CLIA, The Joint Commission requirement
  - Must be integrated within routine workload and analyzed by personnel who are running the tests.
  - Ongoing evaluation of results to correct for unacceptable results
  - Used to access employee

# Causes of error

- Pre-analytical:-
- errors before the sample reaches the laboratory
- Analytical:-
- errors during the analysis of the sample
- Post-analytical:-
- errors occurring after the analysis

#### Test results

#### Variations, Errors, Interferences

- Variations
- <u>Clinical variations</u> within an individual and between individuals
- <u>Analytical variations-</u>no test is perfect. All tests have some degree of variations for repeated measurements of the same sample.
- The final test result is affected by factors that occur
  - Pre-analytically
  - At the time of the test
  - After the test is completed

# Why Analytical Results Vary

#### Inter-individual Variation

- Age
- Sex
- Race
- Genetics
- Long term health status

#### Pre-analytical Variation

- •Transport
- •Exposure to UV light
- •Standing time before separation of cells
- •Centrifugation time
- •Storage conditions

# Pre-analytical errors

- Collection
  - Was the right tube used?
  - Was venipuncture performed correctly?
  - Was the specimen properly stored?
- Identification
  - Was the blood collected from the correct patient?
  - Was the blood correctly labeled?
    - Patient name, ID, date, time of collection, phlebotomist

# Specimen identification

- One of the common sources of erroneous lab results is misidentified specimens
- The lab is required to have a clear and rational policy for identifying specimens, and handling misidentified specimens

# Prolonged venous stasis

Blocking the flow of blood with the tourniquet with eventually lead to a sieving effect. Small molecules, water and ions are forced out blood vessels and larger molecules are concentrated

- Increases Total Protein, proteins, iron (Fe), cholesterol, bilirubin
- Decreases potassium

# Supine vs. sitting or standing

- Going from lying (supine) to upright reduces total blood volume by about 700 ml
- The following may decrease by 5-15% in the supine patient:
  - Total protein
  - Albumin
  - Lipids
  - Iron
  - Calcium
  - Enzymes

# Specimens requiring special handling

- Should be placed *immediately* on ice
  - Lactate
  - Ammonia
  - Acid phosphatase
  - Plasma catecholamines

# Significantly affected by hemolysis:

- Hemolysis-rupture of red blood cell
  - Can be due to improper collection
  - End result is dumping cellular contents into blood.
     Mild dilution effect in some analytes
- Significant increase in potassium, magnesium, phosphorous

### Interferences

- Hemolysis
  - The release of hemoglobin into blood can effect the reactions comprising specific tests
  - Causes serum or plasma to be red and can effect tests that are colorimetric
- Lipemia (lots of fats) and proteinemia (lots of protein)
  - Causes serum or plasma to be become turbid. This can effect colorimetric and turbidometric based tests
  - Also can cause a dilution effect. Fats and proteins are large and displace water in plasma. Can give falsely low results especially for Na

### Interferences

- Human Anti Animal Antibodies.
  - Occurs in individual that have been exposed to foreign immunoglobins
  - Can significantly increase or decrease immunoassay based tests since all utilize animal antibodies, particularly mouse. Referred to as Human Anti Mouse Antibodies (HAMA)
  - Tests usually contain reagent to clear HAMA
  - Technicians performs a dilution test to determine if HAMA are present
  - Generally have to send to another lab to test by alternate method or different antibody

### Types of Control Materials

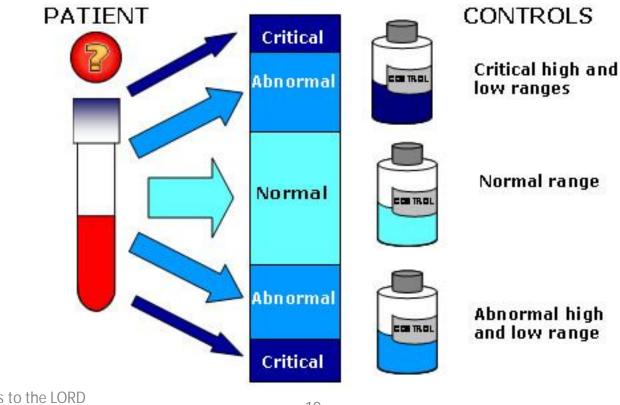
- may be frozen, freeze-dried, or chemically preserved
- requires very accurate reconstitution if this step is necessary

### Sources of Controls Materials

- commercially prepared
- made "in house"
- obtained from another laboratory, usually central or reference laboratory

### **Choosing Control Materials**

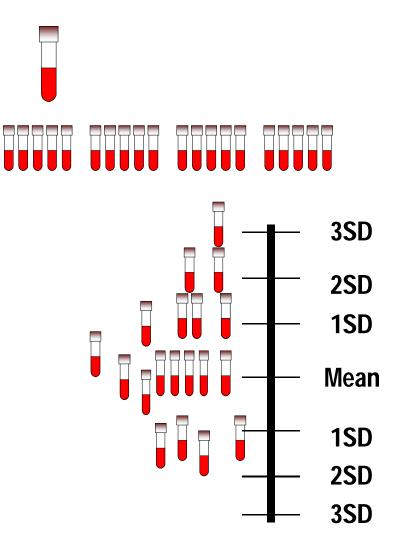
- values cover medical decision points
- similar to the test sample
- controls are usually available in high, normal, and low ranges



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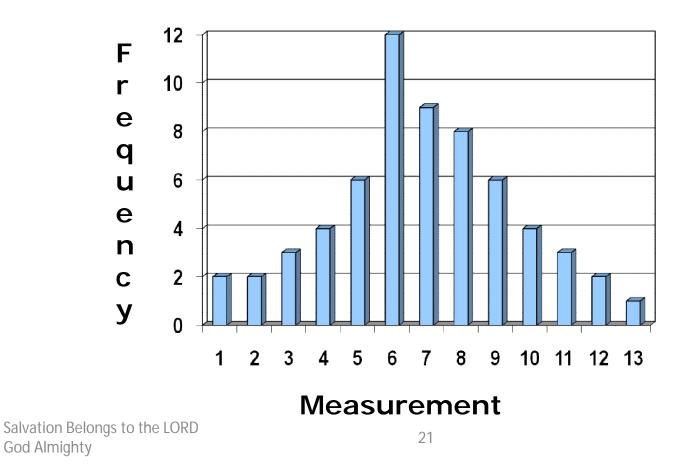
#### Steps in Implementing Quantitative QC

- obtain control material
- run each control 20 times over 30 days
- calculate mean and +/-1,2,3
   Standard Deviations



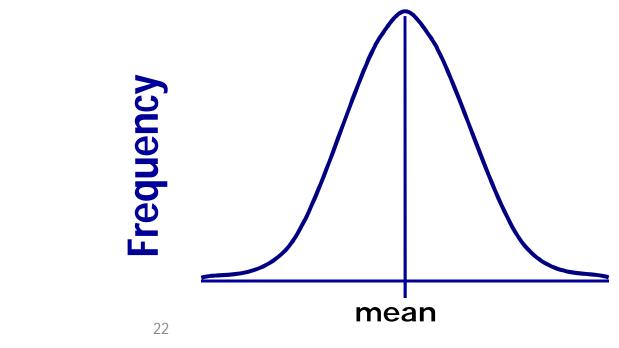
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Measures of Central Tendency Although variable, sets of data are distributed around a central value

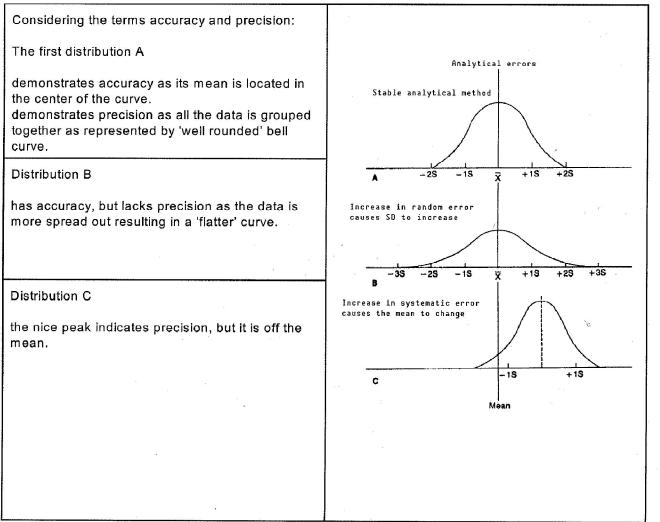


# Normal distribution

- all values symmetrically distributed around the mean
- characteristic "bell-shaped" curve
- assumed for all quality control statistics



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Quality Control is used to monitor the **accuracy** and the **precision** of the assay.

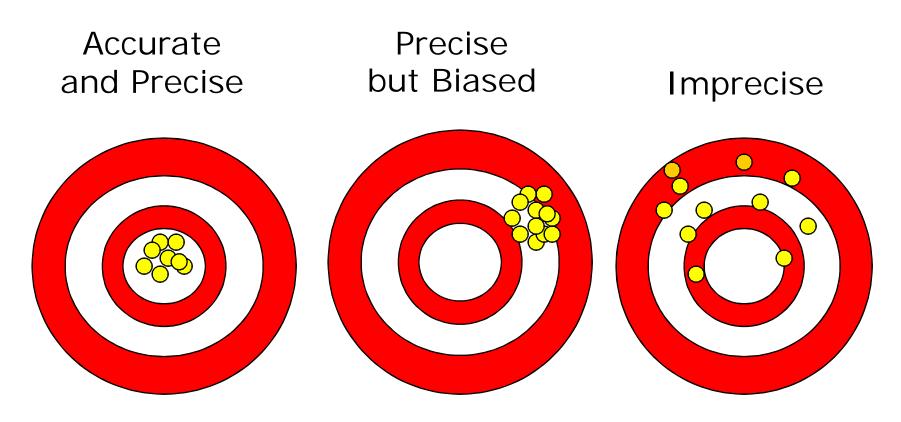
What are accuracy and precision?

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### Definitions

Accuracy	The closeness of measurements to the true value
Precision	The amount of variation in the measurements
Bias	The difference between the expectation of a test result and an accepted reference value

### Accuracy and Precision



#### Accurate = Precise but not Biased

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### Standard Deviation (SD)

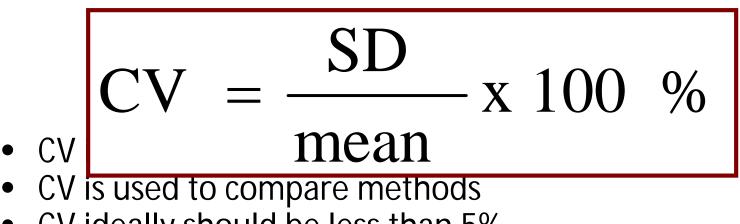
SD is the principle measure of variability used in the laboratory

$$SD = \sqrt{\frac{\sum (x_1 - \overline{x})^2}{n - 1}}$$

**Standard Deviation – Statistical Formula** 

### **Coefficient of Variation**

The coefficient of variation (CV) is the SD expressed as a percentage of the mean.



• CV ideally should be less than 5%

Statistics for Quantitative QC

assay control material at least 20 data points over a 20-30 day period ensure procedural variation is represented calculate mean and  $\pm$  1, 2 and 3 SD

# Number of Controls

Interpretation depends on number of controls run with patients' samples.

- **Good**: If one control:
  - accept results if control is within ± 2SD unless shift or trend
- **Better**: If 2 levels of controls
  - apply Westgard multirule system

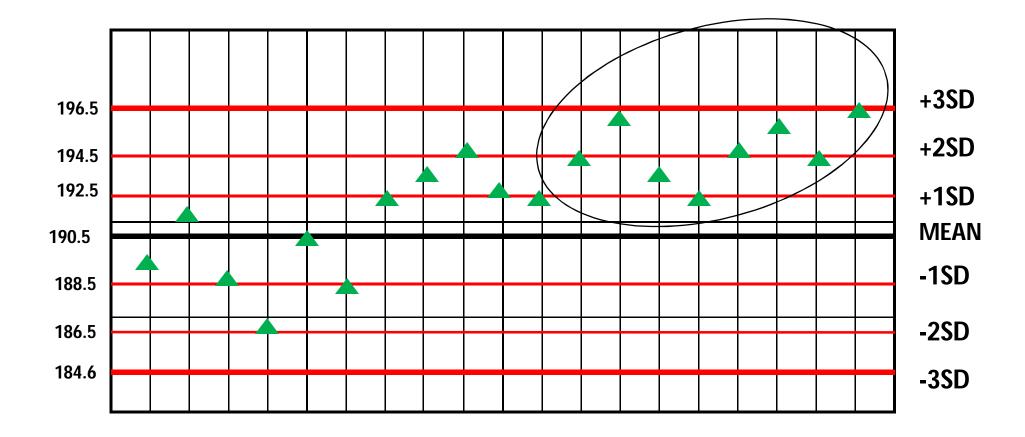
# Detecting error

- **random error**: variation in QC results with no pattern- only a cause for rejection if outside 2SDs.
- **systematic error**: not acceptable, correct the source of error

Examples:

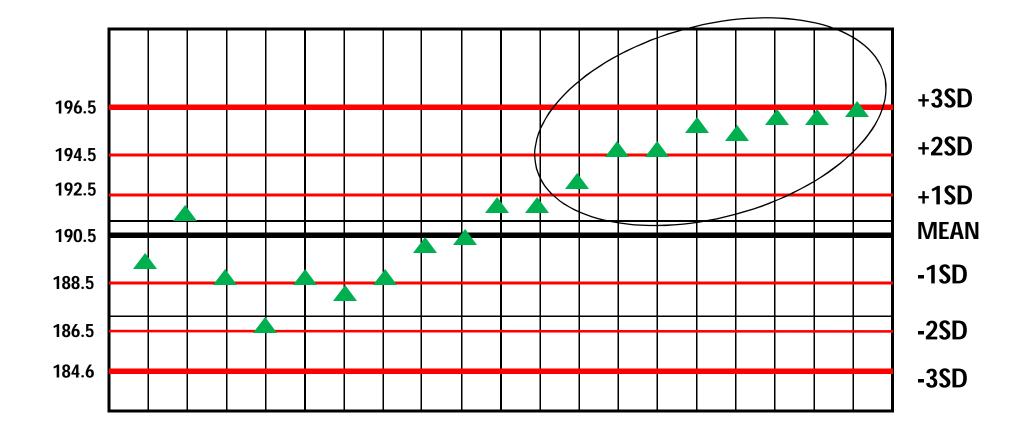
- shift-control on one side of the mean 6 consecutive days
- trend\_control moving in one direction\_ heading toward an "out of control" value

#### Levey-Jennings Chart Shift



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#### Levey-Jennings Chart Trend



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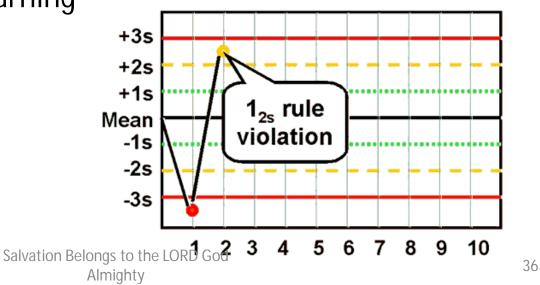
# Other rules WESTGARD RULES

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- Common Westgard rules
  - $-1_{3s}$ 
    - A single control measurement exceeds three standard deviations from the target mean
  - Action Reject



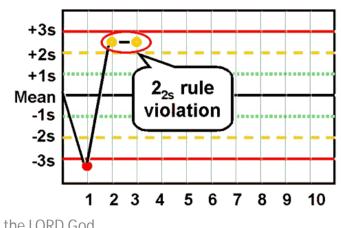
- Common Westgard rules
  - $-1_{2s}$ 
    - A single control measurement exceeds two standard deviations from the target mean
  - Action must consider other rule violations
    - This is a warning



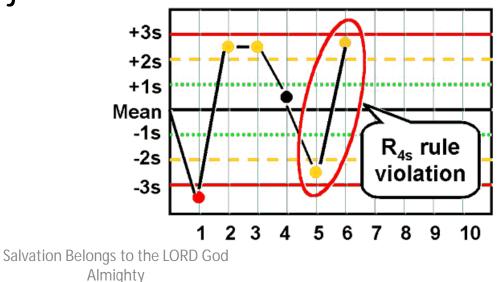
• Common Westgard rules

 $-2_{2s}$ 

- Two consecutive control measurements exceed the same mean plus 2S or the same mean minus 2S control limit.
- Action Reject

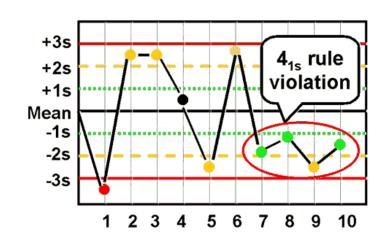


- Common Westgard rules
  - $-R_{4s}$ 
    - One control measurement in a group exceeds the mean plus 2S and another exceeds the mean minus 2S.
  - Action Reject

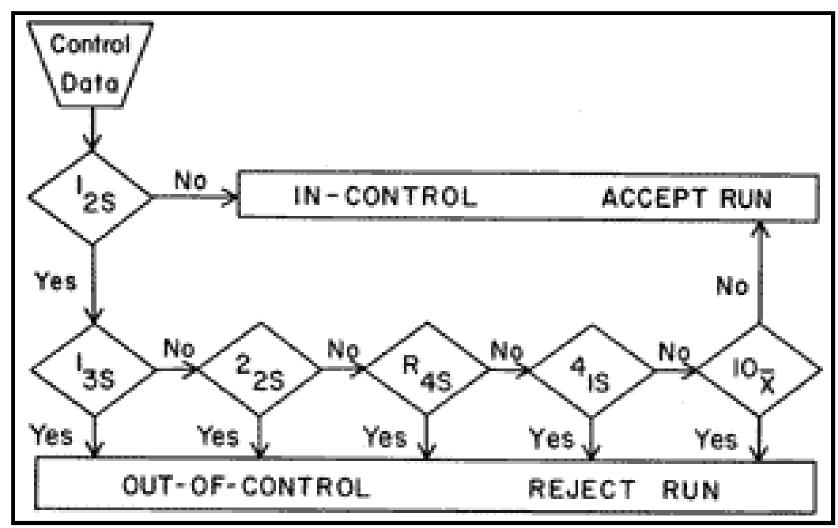


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- Common Westgard rules
  - 4<sub>1s</sub>
    - Four consecutive control measurements exceed the same mean plus 1S or the same mean minus 1S control limit.
  - Action Reject



#### Westgard Multirule QC



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- Other QC checks
  - Delta checks
    - Compares a current test result on a patient to last run patient test, flagging results outside expected physiological variation.
    - A 1981 study concluded delta checks are useful, despite a high false-positive rate.
    - But another study suggests looking at delta checks with tests that have a high clinical correlation (e.g., ALT and AST)

### If QC is out of control

#### • STOP testing

- identify and correct problem
- repeat testing on patient samples and controls after correction
- Do not report patient results until problem is solved and controls indicate proper performance

### Solving out-of-control problems

- identify problem
- refer to established policies and procedures for remedial action

### Possible Problems

- degradation of reagents or kits
- control material degradation
- operator error
- failure to follow manufacturer's instructions
- an outdated procedure manual
- equipment failure
- calibration error

### THANK YOU